

FOUNDRY ON WHEELS CONGRESS - 17TH - 18TH OCTOBER 2019 - AGUEDA, PORTUGAL



CENTER FOR INNOVATION AND TECHNOLOGY N. MAHALINGAM Rua António da Silva Brinco, 265 3750-122 Águeda



Advanced Materials and Technology for advanced Mobility Solutions

Ralf Marquard

Foundry on Wheels, October 2019



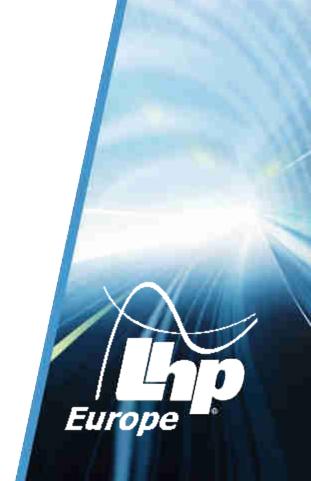
ADVANCED MATERIALS AND TECHNOLOGY FOR ADVANCED MOBILITY SOLUTIONS

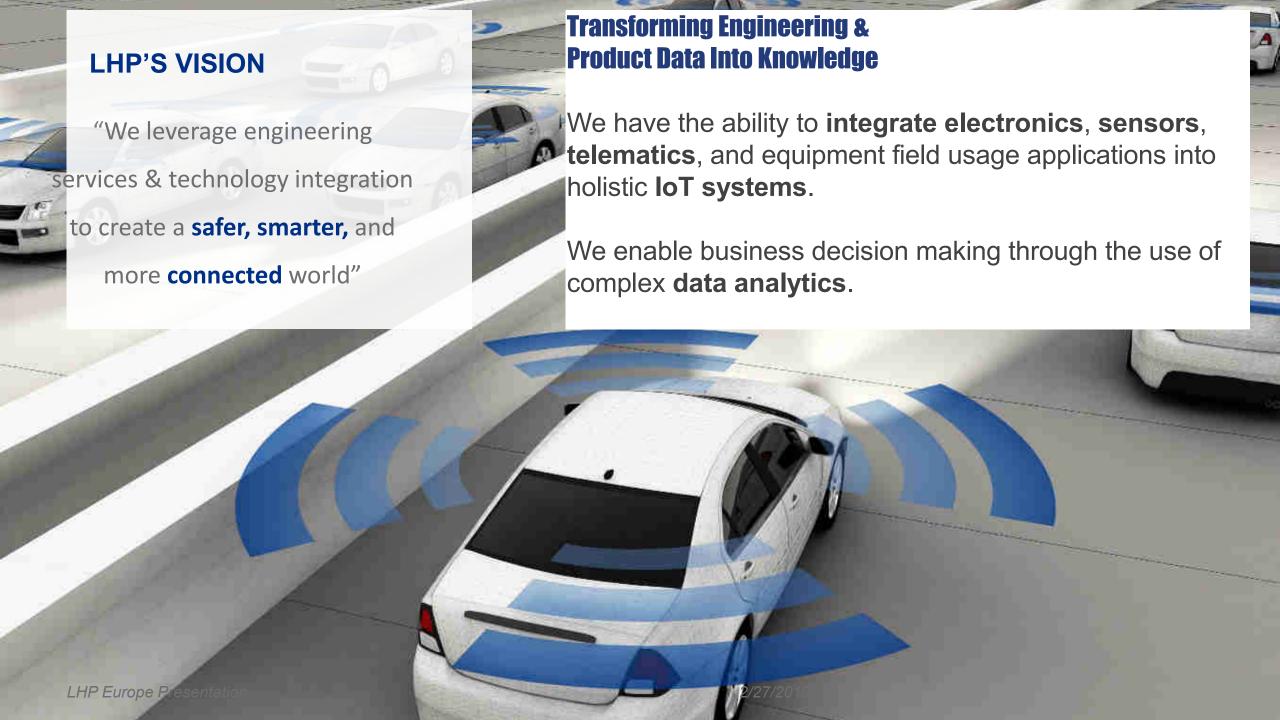
Mobility

Mobility Solutions

Technology

Advanced Materials

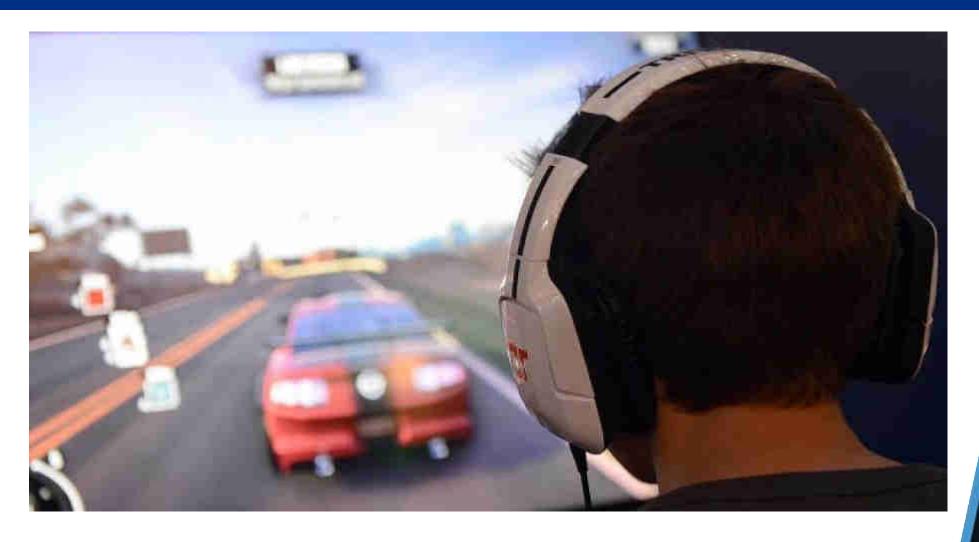




MOBILITY MEANS PASSION



ALSO VIRTUAL MOBILITY FASCINATION





MOBILITY MEANS SPORTS





MOBILITY MEANS SPORTS





MOBILITY MEANS DREAMS



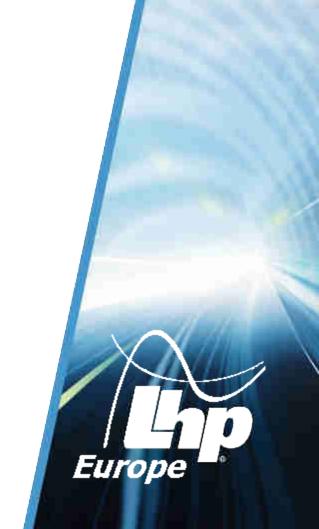
Future Mobility estimated in 1958



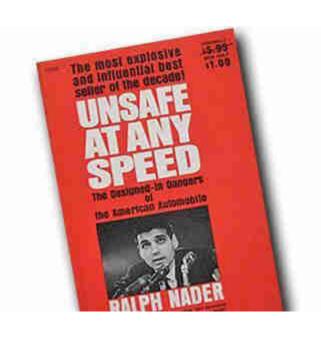
MOBILITY IMPROVES ECONOMY



Transportation has affected economic development from the beginning of human civilization. (The World Bank)



MOBILITY HAS TO BE SAVE







MOBILITY HAS TO BE ENERGY EFFICIENT

The oil crisis in 1973 showed that energy sources could be limited



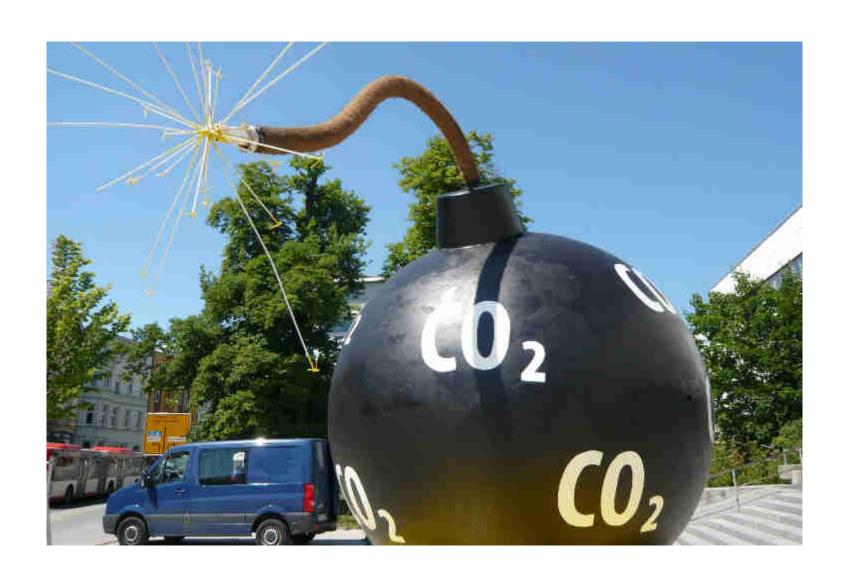


MOBILITY HAS TO BE CLEAN





MOBILITY HAS TO BE CO2 NEUTRAL





ADVANCED MATERIALS AND TECHNOLOGY FOR ADVANCED MOBILITY SOLUTIONS

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MOBILITY SOLUTION TARGETS

Transportation of people and goods

- -highest safety conditions
- -highest efficiency
- -with regard to time, energy, resourses
- -lowest environmental impact





BAD EFFICIENCY OF ROAD TRAFFIC



Source: 5g-netmobil.de



LHP: SAFER, SMARTER, AND MORE CONNECTED WORLD





LHP CAR TO X COMMUNICATION





LHP IMPROVES LOGISTIC PROCESSES



Source: informatec.com



OPTIMIZATION OF TRANSPORT CHAIN



Source: informatec.com



MOBILITY SOLUTIONS FOR GOODS





Europe

Container Vessel to Offshore Floating Platform

RELOAD TO CONTAINER VESSEL





Europe

Container Feeder to rivers and smaller harbours

CONTAINER VESSEL TO HARBOUR

Tug Boats in harbours







DISTRIBUTION ON ROAD



from Highway to City



ADVANCED MATERIALS AND TECHNOLOGY FOR ADVANCED MOBILITY SOLUTIONS

Introduction LHP

Mobility

Mobility Solutions

Technology

Advanced Materials



THE TECHNOLOGY FOR FUTURE MOBILITY SOLUTIONS IS?



Source: Auto, Motor, Sport



EVEOR ADVANCED MOBILITY SOLUTIONS

Shortened Version to get the full information please ralf.marquard@lhpes.com



ADVANCED MATERIALS AND TECHNOLOGY FOR ADVANCED MOBILITY SOLUTIONS

Mobility

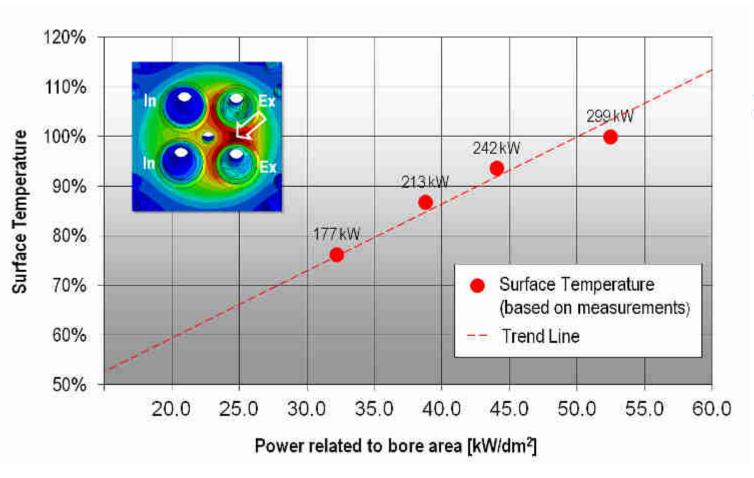
Mobility Solutions

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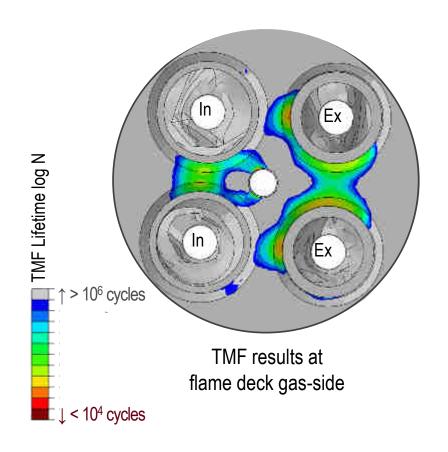
CYLINDER HEAD DESIGN / MATERIAL







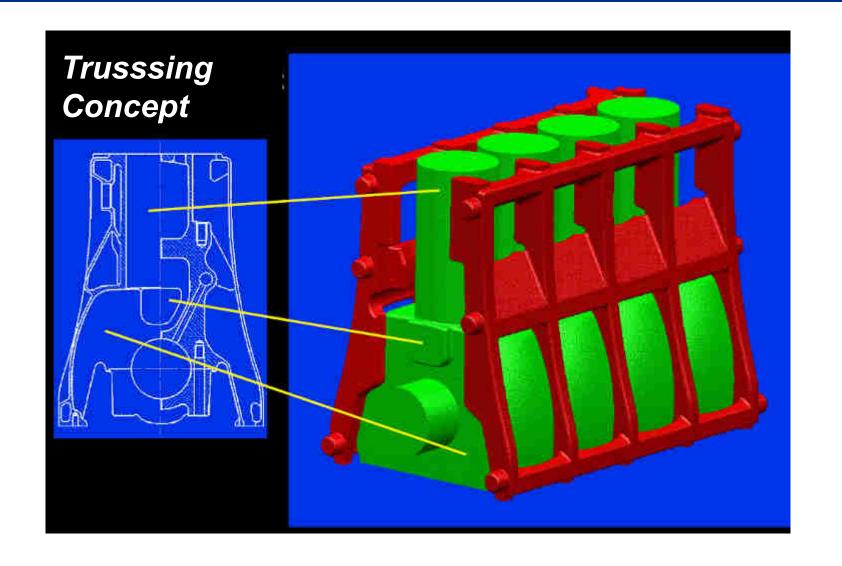
CYLINDER HEAD DESIGN / MATERIAL

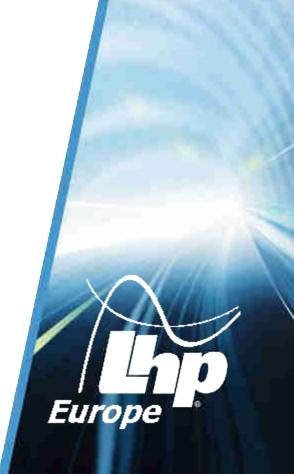






CRANKCASE DESIGN





CRANKCASE AS PART OF CHASSIS





CRANKCASE MATERIAL

Property	Grey Iron	Alloyed Grey	Pearlitic CGI	Aluminium A390.0
Tensile Strength (MPa)	250	300	450	270
Elastic Modulus (GPa)	105	115	150	80
Fatigue, Rotating-Bending (MPa @ 20C)	105	125	210	100
Fatigue, Rotating-Bending (MPa @ 200C)	95	115	200	40
Thermal Conductivity (W/m-K @ 400C)	46	38	36	100
Brinell Hardness (10/3000)	210	240	230	140
Poissons Ratio	0.27	0.27	0.26	0.33
Density (g/cc)	7.2	7.2	7.1	2.7
T Expansion, 20-400 C (μm/m-K)	11-13	11-13	11-13	18-22
Specific Heat, 100 C (J/g-K)	0.45	0.45	0.45	0.95

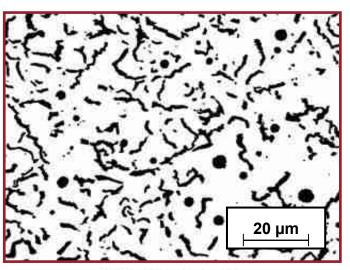




CRANKCASE MATERIAL

For Optimal Castability, Machinability and Thermal Conductivity

- 0-20% nodularity in performance-critical sections
- No flake graphite
- Uniform graphite distribution
- Pearlite as desired (>90%)
- Machinability
 - Trace carbides
 - <0.02% Titanium



10% Nodularity





CRANKCASE MATERIAL

Property	Alloyed Grey	Pearlitic CGI
Tensile Strength	+20%	+80%
Elastic Modulus	+10%	+45%
Fatigue Limit	+20%	+100%
Thermal Cond.	-18%	-22%











SUMMARY

- Mobility has to be ensured for passion and ecomomy
- Mobility can be safe by smart traffic logistics
- Combustion engine still evident for the next 30 years
- Synthetic fuels allow CO₂ neutral mobility





OUTLOOK

- Compactness of powertrains will be success factor
- Lightweight design mendatory
- Advanced materials like CGI support mobilty solutions
- Advanced foundries ensure future mobilty







Thank You

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